

Wednesday, 08/04/2009 3:29:04 PM

Julie Dawson

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-636-011
Job Number	: 47097		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D350636011
This Issue	: 08/04/2009 S.O. No. :	Drawing Number	: R09-037
Prsht Rev.	: NC	Project Number	:
First Issue	: / /	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: <u>2094-08</u>	Due Date	: 15/04/2009
Checked & Approved By	: <u>5009-0108</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D350636011	Skidtube LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Skidtube LH
 Oroginal B44808 @ CHG004

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

✓-Remove the aft blade fitting, to flush all LPS 3 out of the inside of the skidtube.
 Keep the original hardware for the re-assembly

✓-Ensure all bolts on the assembly are torqued to 25 inch pounds.

118 09-05-05 (X1)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

509/05/05 (X)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

✓-Ensure there are no foreign object before re-assembling
 ✓-Re-install the aft blade fitting using the original hardware.
 ✓-re-coat the exposed hardware with LPS procyon hardcoat.

118 09-05-05 (X1)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09-05-05	3.0	Scrap old "Nut" M521083-C8 then replace it with new OMC M521083-C8 / M110584	JJ	09-05-05	(X1)	<i>[Signature]</i>	<i>[Signature]</i>

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-636-011

Job Number: 47097

Part Number: D350636011

Job Number:



Seq. #:

Machine Or Operation:

Description :

M M104251

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

50/6/05 @

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

-Clean entire tube as necessary

-Coat the AN8C-21A bolts with anti-sieze M 110658 and re-package.

New paperwork, decals, and labels are required with the new batch # @ CHG004.

for JLD 09/05/06

PC 9/5/6 (1)

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

50/6/06 @

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Re-package and return to stock

Location: 72

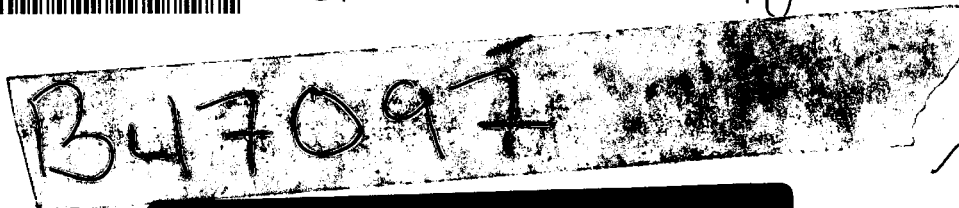
Rev G 9/5/6

Se

Job Completion



QC 21 09/05/28



MF 09-05-28

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P.N.	D350-636-011	CH.	CHG004
DESC.	Skidtube LH	S.C.	SH99-7
LOT	B44808	S.D.	SR00646SE
MODEL	AS350/355	S.T.	
US PATENT # 5735484 CANADA FOREIGN PATENTS PEND.		MADE IN CANADA	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries